Tecra™

520/530/550CDT Series

BATTERY REMOVAL



Release Latch (not visible)

- Press in on the battery cover latch (indicated by an icon) to release it and slide the battery cover to the right until it stops.
- 2. Slide the battery pack forward to remove it.



Memóry socket

CAUTION: The optional memory module is close to the CPU, so it can become hot to the touch. Leave the power off for a while to let the module cool before removing.

OPTIONAL MEMORY



Memory socket cover

≫ M2×4 silverscrews

- Removet wo M2×4 silver screws securing the memory module socket cover.
- 2. Slide a thin object under the cover and lift it off.

OPTIONAL PCMCIA CARD REMOVAL



- 1. Open the slot cover.
- If the PC card loc⊭ is installed, remove the M2.5×4 silver screw securing it and lift out the lock.
- Slide the ejector for the card in the direction of the arrow. The card will pop out slightly.
- 4. Grasp the card and pull it out

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HDD cover

- 1. Slide the Select Bay lock fully in the direction of the arrow
- 2. Slip a coin into the Select Bay release not ch and twist to disconnect the module.

HDD REMOVAL



HDD cover

- Remove two M2.5×6 silver screws securing the cover and HDD.
- Lift off the HDD cover.

FDD/CD-ROM



Selectable Bay case

- 1. Remove the FDD/CD-ROM from the Select Bay case.
- NOTE: When replacing FDDs/CD-ROMs, some disassembly/assembly is required.

HDD connector



Plastic cover

cable

HDD bràcket Transparent HDD lifttab

- Lift the HDD bracket to expose the Flexible cable.
- 2. Carefully pull off the HDD connector as shown.
- 3. Use a thin object to pry out the plastic cover protecting the flexible cable. Insert the thin object in the slot on the cover and push the cover out in the direction of the arrow.
- 4. Lift up on the corners of the hard plastic tab on the Flexible cable to disconnect it from the computer.

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DAA MODULE REMOVAL



DAA module Cover

Cover notch

 Remove the DAA module cover by pulling on the cover notch.



M2×4 silverscrew

DAA module

 Remove one M2×4 silver screw and pull out the DAA module.

KEYBOARD REMOVAL

Keyboard brace



CAUTION: For the following procedures, please turn the computer upside down and secure the tilt leg with tape, so that it lies flat. Turn the computer rightside up and open the display.



- Pull the back of the keyboard brace forward to release four latches and lift out the brace.
- Lift up the back of the keyboard and carefully pull it backwards until the flexible cable is pulled out from under the palm rest.
- 3. Lay the keyboard face down on the palm rest.



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KEYBOARD REMOVAL



Keyboard Flexible Keyboard Insulator cable connector

- Lift up the insulator covering the keyboard connector.
- Carefully pull on each side of the connector to release the latches that secure the keyboard's flexible cable. Do NOT pull more than 1mm. Do NOT pull up.



- Remove three M2.5×6 silver screws and two M2.5×20 silver screws. Make note of the LCD module ground cable for assembly.
- Disconnect the following six cables: Left speaker cable (PJ505), membrane switch cable (PJ10), LCD cable (PJ4), FL inverter cable (PJ5), right speaker cable (PJ504), and MIC. Cable (PJ506). M2.5×4

/M12.5x6 lverscrews

silve<u>r, s</u>crews

5vB

silver screws





Power switch

M12.5x6 silverscrews

M2.5x4 < silverscrews

 Remove the port cover protecting the USB and external FDD port by pressing in the middle.vefive M2.5×4 silver screws from the back of the computer.

M2.5x4

silver screws

 Remove six M2.5×4 silver screws and 11 M2.5×6 silver screws from the bottom of the computer.

